

<b>Model Name</b>						
Eyeball Candy Dish						
<b>Model Description:</b>						
<p>A simple Halloween candy dish designed to look like a giant eyeball! There are a couple versions, a single color version and a "bloodshot" version. You will need a multicolor printer that can print at least 2 colors to print the bloodshot version.</p> <p>I have also included a stand that is made of 2 "bat wings." It prints in 2, support-free pieces and just slides together to hold the eyeball.</p>						
<b>Printing Info:</b>						
**These are just the settings I used to test the model, feel free to use whatever settings work best for you.						
FDM or Resin:	FDM					
Scaling:	Can be scaled up, may not work too well scaled down.					
Supports:	None					
Infill/Perimeters:	25% Infill + 3 Perimeters					
Nozzle Size:		0.4				
Layer Height:		0.2				
<b>Printing &amp; Assembly</b>						
<p>Choose whether you want the bloodshot version or not. You will print the same iris/pupil combo for either version.</p> <p>1) To print the lid (pupil/iris), import both objects into your slicer as a single object. If you are printing with a multicolor printer, set the different pieces to whatever colors you want. If you are using a single color printer, you can set a color change for where the iris transitions</p>						

to the pupil.

2) To print the single color, non-bloodshot eyeball just import the Eyeball\_Single\_Color model and print.

3) To print the bloodshot eyeball, import both the Eyeball\_Multicolor and Bloodshot\_Details at the same time as a single object. Then change the color of the Bloodshot\_Details.

**File List (6):**

- eyeball\_single\_color (STL)
- eyeball\_multicolor (STL)
- bloodshot\_details (STL)
- iris (lid\_piece\_1) (STL)
- pupil (lid\_piece\_2) (STL)
- batwing\_stand (STL)

<b>Changelog/Additional Notes</b>				
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9/18/2023: (Initial Upload to Patreon)

- Uploaded single color and multicolor eyeball (bloodshot version).